## TECHNICAL DATA SHEET

<table>
<thead>
<tr>
<th>Product name</th>
<th>ORBYLUX Polyester Putty</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Product code</strong></td>
<td></td>
</tr>
<tr>
<td>1/2 can</td>
<td>0,50 kg 020027012</td>
</tr>
<tr>
<td>1/1 can</td>
<td>0,90 kg 020027011</td>
</tr>
<tr>
<td>2/1 can</td>
<td>1,64 kg 020027021</td>
</tr>
<tr>
<td>3/1 can</td>
<td>2,80 kg 020027031</td>
</tr>
<tr>
<td>4/1 can</td>
<td>3,78 kg 020027041</td>
</tr>
</tbody>
</table>

**Product description**

Knife putty based on unsaturated polyester resin and especially designed for car refinish market.

**Colour**

Yellow / Grey / White

**Application properties**

**Suitable surfaces**

Cold rolled steel, old painted surfaces and FRP plastics.

**Application equipment**

Putty knife

**Mixing ratio (by weight)**

100 g Polyester Putty
2 g Putty hardener

**Gel time after mixing**

4-6 minutes at room temperature

**Drying time**

Ready to flat: 30-45 minutes.
*(Gel time and drying time depending on room temperature and mixing ratio)*

**Storage conditions and cautions**

**Caution**

Flammable. Observe label precautions

**Storage condition**

One year for unopened cans and storage temperature between 5°C – 40°C.